

**DERWENT-ACC-NO: 1998-350034**

**DERWENT-WEEK: 200206**

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**TITLE: Fast-acting surface treatment unit including high frequency discharge plasma jets rotated rapidly - has plasma nozzles with swirl inducers and swirl chambers which cause jet to fan out with low pressure core promoting contact**

**INVENTOR: BUSKE, C; FOERNSEL, P**

**PATENT-ASSIGNEE: AGRODYN HOCHSPANNUNGSTECHNIK GMBH[AGRON] , COTTIN DEV LTD[COTTN]**

**PRIORITY-DATA: 1998DE-2005999 (April 3, 1998)**

**PATENT-FAMILY:**

| <b>PUB-NO</b>   | <b>PUB-DATE</b>  | <b>LANGUAGE</b> | <b>PAGES</b> | <b>MAIN-IPC</b> |
|-----------------|------------------|-----------------|--------------|-----------------|
| DE 29805999 U1  | June 25, 1998    | N/A             | 012          | B44D 003/16     |
| JP 2002500818 W | January 8, 2002  | N/A             | 014          | H05H 001/24     |
| WO 9952333 A1   | October 14, 1999 | G               | 000          | H05H 001/34     |
| EP 986939 A1    | March 22, 2000   | G               | 000          | H05H 001/34     |
| US 6265690 B1   | July 24, 2001    | N/A             | 000          | B23K 009/00     |

**DESIGNATED-STATES: JP US AT BE CH CY DE DK ES FI FR GB GR IE IT LU MC NL PT SE**  
**AT BE CH DE DK ES FR GB IE IT LI**

**APPLICATION-DATA:**

| <b>PUB-NO</b> | <b>APPL-DESCRIPTOR</b> | <b>APPL-NO</b> | <b>APPL-DATE</b> |
|---------------|------------------------|----------------|------------------|
| DE 29805999U1 | N/A                    | 1998DE-2005999 | April 3, 1998    |
| JP2002500818W | N/A                    | 1999JP-0550042 | April 1, 1999    |
| JP2002500818W | N/A                    | 1999WO-EP02256 | April 1, 1999    |
| JP2002500818W | Based on               | WO 9952333     | N/A              |
| WO 9952333A1  | N/A                    | 1999WO-EP02256 | April 1, 1999    |
| EP 986939A1   | N/A                    | 1999EP-0919177 | April 1, 1999    |
| EP 986939A1   | N/A                    | 1999WO-EP02256 | April 1, 1999    |
| EP 986939A1   | Based on               | WO 9952333     | N/A              |
| US 6265690B1  | N/A                    | 1999WO-EP02256 | April 1, 1999    |
| US 6265690B1  | N/A                    | 2000US-0445016 | April 20, 2000   |
| US 6265690B1  | Based on               | WO 9952333     | N/A              |

**INT-CL (IPC): B05B007/00, B05D003/14 , B23K009/00 , B29C059/14 , B44D003/16 , C08J007/00 , C23F004/00 , C23 005/00 , H05H001/24 , H05H001/26 , H05H001/34 , H05H001/44**

**ABSTRACTED-PUB-NO: DE 29805999U**

**BASIC-ABSTRACT:**

**Here is a novel unit to gives surfaces a plasma treatment, especially to facilitate surface bonding of plastics with liquids of high surface tension such as printing inks or adhesives. It has a rotary head (10), carrying one or more plasma nozzles (14), mounted eccentrically. The plasma jet produced, is parallel to the axis of rotation**

**USE - A plasma treatment unit, especially for the activation of plastic surfaces to receive e.g. adhesives or printing.**

**ADVANTAGE - The well known corona discharge method suits only comparatively thin sheet materials with plane surfaces, especially sheet plastics. This plasma treatment unit has no such limitation, and is relatively low in construction cost. The treatment of larger surfaces (in strips) is rapid and efficient. The effects of treatment are relatively uniform, without localised thermal damage. Curved and profiled surfaces may be treated. Intimate contact is achieved thanks to the low pressure central vortex, and the widening of the jet. The head rotates at about 1000 rpm or more, the secondary rotations set up tending to bundle and stabilise the plasma jet.**

**ABSTRACTED-PUB-NO: US 6265690B**

**EQUIVALENT-ABSTRACTS:**

**Here is a novel unit to gives surfaces a plasma treatment, especially to facilitate surface bonding of plastics with liquids of high surface tension such as printing inks or adhesives. It has a rotary head (10), carrying one or more plasma nozzles (14), mounted eccentrically. The plasma jet produced, is parallel to the axis of rotation**

**USE - A plasma treatment unit, especially for the activation of plastic surfaces to receive e.g. adhesives or printing.**

**ADVANTAGE - The well known corona discharge method suits only comparatively thin sheet materials with plane surfaces, especially sheet plastics. This plasma treatment unit has no such limitation, and is relatively low in construction cost. The treatment of larger surfaces (in strips) is rapid and efficient. The effects of treatment are relatively uniform, without localised thermal damage. Curved and profiled surfaces may be treated. Intimate contact**

is achieved thanks to the low pressure central vortex, and the widening of the jet. The head rotates at about 1000 rpm moreover, the secondary rotations set up the bundle and stabilize the plasma jet.

**CHOSEN-DRAWING: Dwg.1/3**

**TITLE-TERMS: FAST ACT SURFACE TREAT UNIT HIGH FREQUENCY DISCHARGE  
PLASMA JET**

**ROTATING RAPID PLASMA NOZZLE SWIRL INDUCE SWIRL CHAMBER CAUSE  
JET**

**FAN LOW PRESSURE CORE PROMOTE CONTACT**

**DERWENT-CLASS: A82 P42 P55 P78 X14 X24**

**CPI-CODES: A11-C04E;**

**EPI-CODES: X14-F03; X24-D05;**

**ENHANCED-POLYMER-INDEXING:**

**Polymer Index [1.1]**

**018 ; P0000**

**Polymer Index [1.2]**

**018 ; ND05 ; J9999 J2915\*R ; N9999 N7227 N7023 ; K9427 ; Q9999 Q6644\*R  
; Q9999 Q8797 Q8775 ; K9416**

**SECONDARY-ACC-NO:**

**CPI Secondary Accession Numbers: C1998-108181**

**Non-CPI Secondary Accession Numbers: N1998-273247**